



PRESSURE VESSELS (INDIA)

Reliable source of Pressure Vessels, Heat Exchangers & Columns ...



COMPANY PROFILE

(An ISO 9001:2008 Company)

(ASME U Stamp Holder)

Company for manufacture of Pressure Vessels and Shell and Tube Heat Exchangers.

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HEAD OFFICE:
J-499, MIDC,
BHOSARI,
PUNE 411 026,
INDIA.

WORKS II:
GAT NO 618,
MAHALUNGE,
CHAKAN, TAL. KHED,
PUNE 410 501,

PHONE NO.: +91-20-2713 - 0430 / 2713 - 0020
FAX NO.: +91-20-2713 - 0754
WEBSITE: www.pressurevesselsindia.com
E-MAIL: info@pvipune.com

ISO 9001 : 2008
ASME "U" , "NB" , "R"
Certified Company





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| General Information | |
|--|--|
| Firm Name | : Pressure Vessels (India) |
| Year of Establishment | : 1986 |
| Registered Office & Unit I | : J - 499, Bhosari Ind. Area Bhosari , Pune - 411 026 , Maharashtra, India. |
| Unit II | : Gat No. 618, Mahalunge, Chakan, Tal. Khed, Dist. Pune 410501 Maharashtra, India. |
| Telephone No. | : +91-20-27130020, 27130430 +91-2135-259041 |
| Fax No. | : +91-20-27130754 |
| Email ID | : info@pvipune.com |
| Website | : www.pressurevesselsindia.com |
| C.S.T. T.I.N. Registration No. | : 27060317008 C w.e.f. 1.4.2006 |
| V.A.T. T.I.N. Registration No. | : 27060317008 V w.e.f. 1.4.2006 |
| Service Tax Registration No. | : AABFP3901 CST 002 |
| Excise Registration No (Bhosari,Unit I) | : AABFP3901CXM001 |
| Excise Registration No (Chakan,Unit II) | : AABFP3901CEM002 |
| P.A.N. | : AABFP3901C |
| SSI Registration No. (Bhosari,Unit I) | : 27-025-12-01585 – Part II |
| SSI Registration No. (Chakan,Unit II) | : 27-025-21-00990 – Part I |
| NSIC Registration No. | : P-42/MH |
| Import Export Code | : 3195001683 dated 3/7/1995 |



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INTRODUCTION :

We are a team of experienced and well qualified engineers having excellent track record in the field of design and manufacture of Pressure Vessels, Shell & Tube Type Heat Exchangers and other chemical process equipments.

M/s Pressure Vessels (India) is a partnership firm situated at Pune Industrial Area, around 150 km. from Mumbai City. Pune is well connected to Mumbai by Road & Rail. Proximity to Mumbai makes Pune an ideal choice for export to South East Asia, Middle East Asian countries & Europe.

Pressure Vessels (India) have two fabrication shops admeasuring 40000 sq.ft. area and is equipped with a full-fledged set up for fabrication of pressure vessels, chemical process equipments, Heat Exchangers, Distillation Columns and allied equipments. The company has electrically operated overhead cranes, SAW welding machines with column & Boom, Heavy Rolling Machines and welding rotators and can take up a single job weighing up to 250 Tons and length up to 35 meters.

The Company has executed number of Vessels & Heat Exchangers under reputed consultants like Lloyds Register Asia, Uhde India Ltd., Jacobs H & G, Bax Counsel, Det Norske Veritas, Dalal Consultants & Engineers, FEDO, Aker, ABS, RINA Toyo Engineering India Ltd., Engineers India Ltd., PDIL, SGS, Technimont ICB, Mecon, Bureau Veritas, Quest, TCE, DCL & many others.

MAJOR CERTIFICATIONS

- Pressure Vessels (I) is an ISO 9001-2008 company, certified by DNV-GL for the manufacture of Tanks, Vessels and Shell and Tube type Heat Exchangers.
- Pressure Vessels (I) is now ASME 'U' Stamp Company for manufacture of Tanks, Vessels and Shell and Tube type Heat Exchangers as per ASME.
- Pressure Vessels (I) is also approved by National Board for 'R' & 'NB' stamps.
- Pressure Vessels (I) is can supply equipments with CE Marking, complying with PED/97/23 under module G & A1.
- Pressure Vessels (I) is approved by Marine Classification Societies like ABS, RINA, DNV-GL AS.
- Pressure Vessels (I) is approved by Petroleum and Explosives Safety Organisation, Nagpur, for the manufacture of unfired pressure vessels, complying with SMPV Rules 1985.
- Pressure Vessels (I) is also approved by Indian Boiler Regulation (IBR), Nagpur, for the manufacture of unfired pressure vessels & Heat Exchangers, complying with IBR 1950.

| Industries We Serve ... | International Codes we follow ... | Material of Construction |
|---|---|---|
| <ul style="list-style-type: none"> • Oil & Gas • Refineries • Chemical • Petro-chemical • Water Treatment • Defense • Fertilizers • Refrigeration | <ul style="list-style-type: none"> • ASME Sec VIII Div 1 & 2 • PD 5500 • EN 13445 • AD 2000 Merk Blatter • DIN • JIS • IS 2825 • TEMA | <ul style="list-style-type: none"> • Carbon Steel • Nace & HIC resistant CS • Crome-Molly steel for high temperature service. • Stainless Steel all grades • Duplex & Super Duplex SS • Monel, Inconel, Hastelloy • Titanium • Copper & Copper Alloys • Nickel & Nickel Alloys |

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PROFILES OF KEY PERSONALS

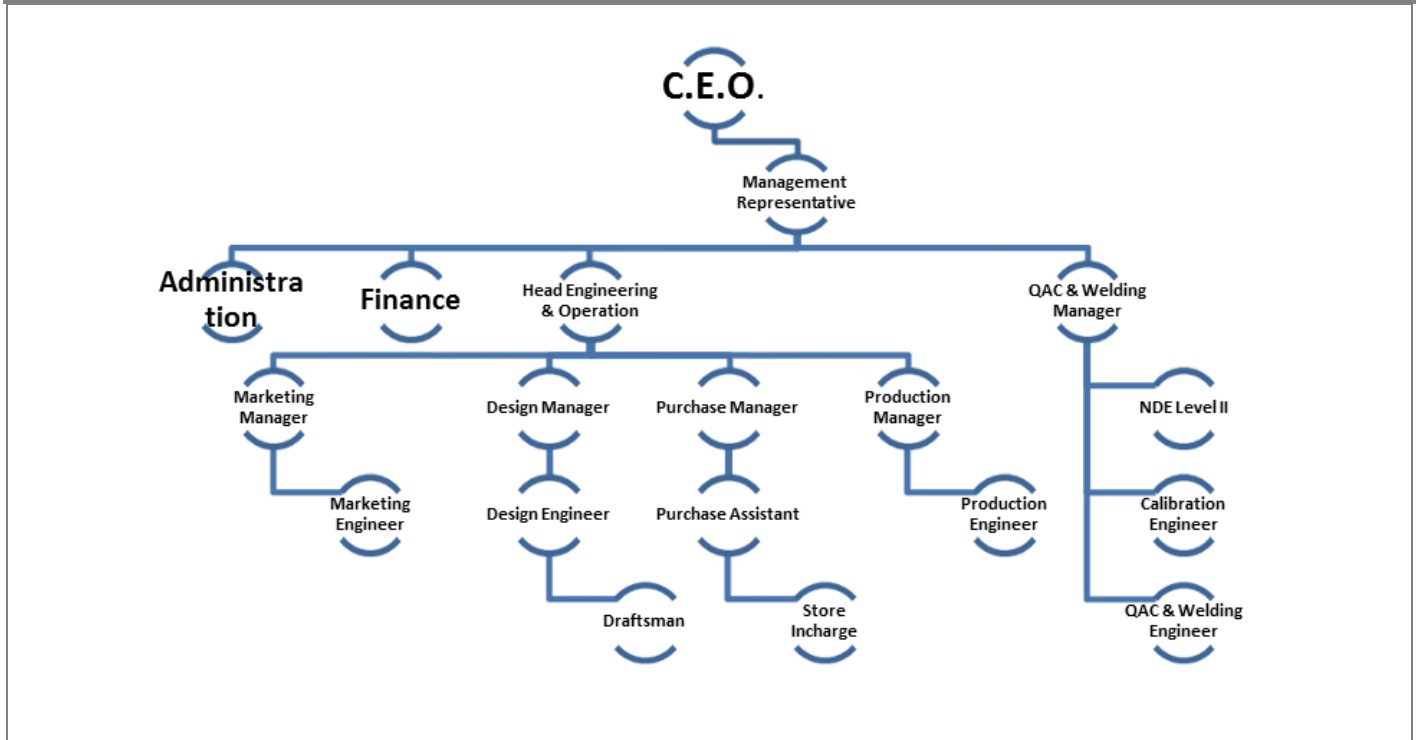
| Sr | Name & Designation | Qualification | Experience |
|----|--|-----------------|--|
| 1 | Mr. S.S. Joshi <i>Chief Executive Officer & Partner</i> | B.E. (Mech) | Has 30 years industrial experience in Design & Fabrication, Materials and Project Management. |
| 2 | Mrs. V.S. Joshi <i>Partner</i> | B.Sc. M.A. | Has over 25 year experience in the area of Finance and Liason with Govt. Agencies, Taxation etc. |
| 3 | Mr. Rafiq Batwale <i>Head Operation & Engineering</i> | D.M.E. | Has 10 years industrial experience in Design & Production, Materials and Project Management. |
| 4 | Mr. Hemant Pitre <i>Manager – QA & QC</i> | D.M.E. | Has 15 years Experience in Fabrication of Heat Exchangers / Pressure Vessels and Quality Management Systems. |
| 5 | Mr. A. Kaujalgikar <i>Manager – Design</i> | D.M.E. | Has 12 years Experience in Designing of Pressure Vessels & Heat Exchangers and Chemical process equipments. |
| 6 | Mr. Chetan Kale <i>Manager – Marketing</i> | D.C.E. , B.B.A. | Has 10 years Experience in Marketing of Chemical, Petrochemical process equipments. |
| 9 | Mr. Babajaan Pathan <i>Asst. Manager – Production</i> | D.M.E. | Has 15 years Experience in Fabrication of Heat Exchangers / Pressure Vessels. |
| 10 | Mr. Mahesh Pawar <i>Asst. Manager – Materials</i> | D.M.E. | Has 5 years Experience in Material Management & Supply Chain Management. |
| 11 | Mrs. Priya Bangale <i>Senior Accountant</i> | B.Com. | Has 21 years Experience in Finance and Liason with Govt. Agencies, Taxation, Exports etc. |



PRESSURE VESSELS (INDIA)

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ORGANISATION CHART



Manpower on the Shop - Floor

| | |
|--|-----------|
| Production Engineers | 4 |
| Planning Engineer | 1 |
| Quality Assurance Manager | 1 |
| Quality Assurance Dy. Manager/ Asst. Manager | 2 |
| Engineer Machine Shop | 1 |
| Skilled Fitter / Fabrication | 10 |
| Skilled Welder | |
| Tig | 15 |
| CO2 | 12 |
| SMAW | 2 |
| Turners | 3 |
| Drillers | 4 |
| Semiskilled | 10 |
| Total | 65 |



PRESSURE VESSELS (INDIA)

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LIST OF PLANT MACHINERY – CHAKAN /BHOSARI

| Sr | Description | Capacity | Make | Qty |
|----|---|------------------------------------|----------------------------|---------|
| 1 | PLATE ROLLING MACHINE PLATE ROLLING CONE ROLLING PLATE ROLLING MACHINE | 3000 x 50 mm | Sertom Italy | 1 No. |
| | | 2500 x 12 mm | Lloyds | 1 No. |
| 2 | HYDRAULIC PRESSES FOR DISHED END PRESSING UPTO 75 MM THK. | 650 Tons Each | Larson Make | 2 Nos. |
| 3 | SPINNING MACHINE FOR DISHED END | 5 Mtr Diameter | - | 1 No. |
| 4 | EOT CRANES | 25 Tons Each | Electromech Technocrane | 2 Nos. |
| | | 7.5 Tons Each | | 2 Nos. |
| 5 | COLUMN BOOM | 5.5 x 5 (P) | Cu Built | 1 No. |
| 6 | WELDING MACHINES | | | |
| | A) WELDING RECTIFIERS | 400 amps. Air Cooled | Memco /Esab | 3 Nos. |
| | B) MIG WELDING MACHINES | 600 amps. | Memco /Esab | 8 Nos. |
| | C) MIG WELDING MACHINES | Auto K 400 | Esab | 12 Nos. |
| | D) AC/DC PULSE TIG MACHINE | 400 amps. | Finearc | 1 Nos. |
| | E) DC TIG WELDING MACHINES | 400 amps. | Warrp/ Memco | 15 Nos. |
| 7 | CNC PROFILE CUTTING MACHINE | 2.5 M X 6M X 100 MM | Supiyar Gears | 1 No |
| 8 | PLASMA CUTTING MACHINE | Cutting up to 28 mm | Cytron | 2 Nos. |
| 9 | RADIAL DRILLING MACHINE | 1.6 Mtr X 1.6 Mtr X 70 mm thick | SMLT | 1 No |
| 10 | RADIAL DRILLING MACHINE | 1.6 Mtr X 1.6 Mtr X 80 mm thick | SMLT | 1 No |
| 11 | WELDING ROTATOR | 100 Ton Capacity | Cu Built | 2 Nos. |
| | | 50 Ton Capacity | Cu Built | 1 No. |
| | | 30 Ton Capacity | Cu Built | 10 Nos. |
| | | 15 Ton Capacity | Cu Built | 10 Nos. |



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| | | | | | |
|-----------|---|--|---|------------------------|---------|
| | MACHINE SHOP | | | | |
| 12 | LATHE MACHINES | | | | |
| | A | LATHE 8' BED , SUITABLE FOR MACHINING FLANGES | Suitable for machining Tube sheets, Girth flanges up to 1200 dia. | Rajendra | 1 No. |
| | B | COPY TURNING LATE PSG 400 - 6' BED | Suitable for precision copy turning up to 250 dia. | PCI | 1 No. |
| | C | LATHE - 6' | Ideal for various operations on small components | Rajendra | 1 No. |
| 13 | MILLING MACHINE | | Highly precision milling for keyways, grooves | PCI | 1 No. |
| 14 | ABRASIVE CHOP SAW CUTTER | | For 10" pipe cutting | KPT | 1 No. |
| 15 | GAS CUTTING OXY-ACETYLENE SETS | | | | 4 Nos. |
| 16 | ANGLE GRINDERS 7" | | 1 H.P. | KPT | 16 Nos. |
| 17 | ANGLE GRINDERS 5" | | 1 H.P. | Dewalt | 16 Nos. |
| 18 | ELECTRIC OVEN FOR ELECTRODE DRYING & FLUX DRYING | | 350 C, with temp. controller | Haridas | 3 Nos. |
| 19 | FLEXIBLE SHAFT GRINDERS | | | Suhner , Wolf | 4 Nos. |
| 20 | PORTABLE OVENS FOR ELECTRODES | | Up to 250 0C | PVI | 4 Nos. |
| 21 | HYDRAULIC TEST PUMPS | | Up to 150 kg./sq.cm. | | 3 Nos. |
| 22 | AIR COMPRESSOR | | 3 HP, 150 psi 5 HP, 450 psi | Ingersoll Rand Elgi | 1 No. |
| 23 | TORQUE CONTROLLER | | | Powermaster | 4 Nos. |
| 24 | DRIVE UNITS FOR EXPANSION OF TUBES | | PN2 , PN3 | Powermaster | 5 Nos. |
| 25 | HYDRAULIC TUBE PULLER | | 30 Ton Capacity | Powermaster | 1 No. |
| 26 | HYDRAULIC TUBE PULLER | | 15 Ton Capacity | Powermaster | 1 No. |



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List of Measuring Instruments

| Sr. No. | Equipment Name | Range | Least Count | Accuracy | Cali. Frequency |
|---------|----------------------------|----------------------------|-------------------------|------------|-----------------|
| 1. | Pressure Gauge | 0 – 21 kg/cm ² | 0.5 kg/cm ² | ± 1% F.S.D | 6 Months |
| 2. | Pressure Gauge | 0 – 21 kg/cm ² | 0.5 kg/cm ² | ± 1% F.S.D | 6 Months |
| 3. | Pressure Gauge | 0 – 2.1 kg/cm ² | 0.05 kg/cm ² | ± 1% F.S.D | 6 Months |
| 4. | Dial Vernier caliper | 0 – 150 mm | 0.02 mm | ± 0.1 mm | Yearly |
| 5. | Dial Vernier caliper | 0 – 150 mm | 0.02 mm | ± 0.1 mm | Yearly |
| 6. | Vernier Caliper | 0 – 300 mm | 0.02 mm | ± 0.1 mm | Yearly |
| 7. | Out Side Micrometer | 0 – 25 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 8. | Out Side Micrometer | 25 – 50 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 9. | Out Side Micrometer | 0 – 25 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 10. | Out Side Micrometer | 50 – 150 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 11. | Out Side Micrometer | 150 – 300 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 12. | Measuring Tape | 0 – 3 Mtrs | 1 mm | ± 1mm | Yearly |
| 13. | Measuring Tape | 0 – 3 Mtrs | 1 mm | ± 1mm | Yearly |
| 14. | Measuring Tape | 0 – 5 Mtrs | 1 mm | ± 1mm | Yearly |
| 15. | Measuring Tape | 0 – 5 Mtrs | 1 mm | ± 1mm | Yearly |
| 16. | Measuring Tape | 0 – 5 Mtrs | 1 mm | ± 1mm | Yearly |
| 17. | Measuring Tape | 0 – 15 Mtrs | 1 mm | ± 1mm | Yearly |
| 18. | Measuring Tape | 0 – 15 Mtrs | 1 mm | ± 1mm | Yearly |
| 19. | Measuring Steel Rule | 0 – 1000 mm | 1 mm | ± 1mm | Yearly |
| 20. | Measuring Steel Rule | 0 – 1000 mm | 1 mm | ± 1mm | Yearly |
| 21. | Measuring Steel Rule | 0 – 300 mm | 1 mm | ± 1mm | Yearly |
| 22. | Measuring Steel Rule | 0 – 300 mm | 1 mm | ± 1mm | Yearly |
| 23. | Angle Protractor | 0 – 180° | 1° | ± 1° | Yearly |
| 24. | Ultrasonic Thickness Gauge | 1.5mm to 60 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 25. | Digital Thermometer | -50 to 150°C | 0.1°C | ± 1°C | Yearly |
| 26. | Tong Tester | 0 – 1000 Amps | 10 Amps | ± 10 Amps | Yearly |
| 27. | Tong Tester | 0 – 1000 Amps | 10 Amps | ± 10 Amps | Yearly |
| 28. | Lux Meter | 0 – 50000 Lux | 1 Lux | ± 5% rdg | Yearly |
| 29. | Bore Gauge (Mitutoyo) | 160-235 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 30. | Bore Gauge (Mitutoyo) | 160-235 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 31. | Bore Gauge (Mitutoyo) | 50-100 mm | 0.01 mm | ± 0.1 mm | Yearly |
| 32. | Height Gauge | 0-600 mm | 0.02 mm | ± 0.1 mm | Yearly |
| 33. | Depth Gauge | 0-500 mm | 0.02 mm | ± 0.1 mm | Yearly |
| 34. | Dry Film Thickness Gauge | 0-1000 micron | 0.001 mm | ± 0.001 mm | Yearly |
| 35. | Ferrite Meter | 0-30 FN | 1 FN | ± 0.1 FN | Yearly |



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List of Non-Destructive Examination Equipments

| Sr. | Equipment Name | Range | Least Count | Accuracy | Cal. Freq. |
|-----|---------------------------|----------------|----------------|-------------|------------|
| 1. | Densitometer | -- | ASME Sec. v | ASME Sec. v | 90 Days |
| 2. | Hole Type IQI 12 | Ref ASME Sec.V | Ref ASME Sec.V | SE 1025 | * |
| 3. | Hole Type IQI 15 | Ref ASME Sec.V | Ref ASME Sec.V | SE 1025 | * |
| 4. | Hole Type IQI 17 | Ref ASME Sec.V | Ref ASME Sec.V | SE 1025 | * |
| 5. | Hole Type IQI 20 | Ref ASME Sec.V | Ref ASME Sec.V | SE 1025 | * |
| 6. | Wire Type Penetrameter 1A | Ref ASME Sec.V | Ref ASME Sec.V | SE 747 | * |
| 7. | Wire Type Penetrameter 1B | Ref ASME Sec.V | Ref ASME Sec.V | SE 747 | * |
| 8. | Aluminum Crack Panel | -- | -- | -- | -- |

DESIGN CAPABILITIES

| Sr. | Design Codes We follow | Sr. | CAE / CAD Tools Available |
|-----|--------------------------------|-----|--|
| 1 | ASME | 1 | PV – Elite Version 2010, Auto CAD 2010 |
| 2 | PD 5500 | 2 | P.E.D. Consultants, Auto CAD 2010 |
| 3 | IS 2825 | 3 | P.E.D. Consultants, Auto CAD 2010 |
| 4 | AD 2000 Merk Blatter | 4 | P.E.D. Consultants, Auto CAD 2010 |
| 5 | SMPV Rules, 1981, PESO | 5 | Custom Designed Software's for Heat Exchanger Rating & Costing |
| 6 | IBR (Indian Boiler Regulation) | | |



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THIRD PARTY INSPECTION AGENCIES WHO HAVE APPROVED OUR QUALITY WORK ...

| Sr. | Name of the Inspection Agency. |
|-----|---|
| 1 | Aker Solutions, Pune |
| 2 | American Bureau of shipping (Marine) |
| 3 | American Bureau of Shipping (Industrial Verification) |
| 4 | Bax Counsel. |
| 5 | Bureau Veritas Industrial Services, Pune. |
| 6 | PESO / CCOE, Nagpur. |
| 7 | Dalal Consultants, Mumbai. |
| 8 | DCE, Mumbai. |
| 9 | DNV-GL, Pune., DNV-GL AS, Mumbai. |
| 10 | Engineers India Limited, Pune. |
| 11 | ICB Technimont, Mumbai |
| 12 | Indian Register of Shipping, Pune. |
| 13 | Intertek Testing Services, Mumbai |
| 14 | Jacobs H & G, Mumbai |
| 15 | Lloyds Register Asia , Pune. |
| 16 | M.N. Dastur and Company, Mumbai |
| 17 | Mecon, Mumbai. |
| 18 | O.C.R.I., Pune. |
| 19 | PDIL, Pune. |
| 20 | Quest Inspection Services, Pune. |
| 21 | RINA (Marine & IV). |
| 22 | S.G.S, Mumbai. |
| 23 | Senior Inspector of Naval Armament, Pune. |
| 24 | Tata Consulting Engineers. |
| 25 | Tata Consulting Services. |
| 26 | Tata Projects Ltd. |
| 27 | Toyo Engineering India Limited, Mumbai |
| 28 | TUV India Ltd. |
| 29 | Uhde India Limited, Mumbai |



PRESSURE VESSELS (INDIA)

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LIST OF DOMESTIC CUSTOMERS



| Sr. | Name of the Company | Sr. | Name of the Company |
|-----|--|-----|--|
| 1 | Alfa Laval (India), Pune. | 20 | Kirloskar Brothers Ltd., Pune |
| 2 | Aquagel Chemical Co. Pvt. Ltd. | 21 | Kirloskar Ebara Pumps Ltd. |
| 3 | Aquapharm Chemical Co. Pvt. Ltd. | 22 | Kirloskar Pneumatic Co. Ltd. Pune. |
| 4 | Aquatech Systems Asia Pvt. Ltd. Pune. | 23 | Ordnance Factory, Kanpur /Bhandara / Chanda |
| 5 | ARDE, Pune. | 24 | ONGC, Uran / Hazira. |
| 6 | BPCL, Mumbai. | 25 | Pall India Ltd., Pune |
| 7 | Deccan Mechanical and Chemicals Ltd., | 26 | Paul Wurth India Pvt. Ltd., New Delhi |
| 8 | Deepak Nitrite Ltd., Pune. | 27 | Rieco Industries Ltd. |
| 9 | DRDO, Hydrabad. | 28 | Siemens Ltd., Mumbai |
| 10 | Essar Oil Ltd. Jamnagar | 29 | Sulzer India Ltd., Pune. |
| 11 | Gujarat Fluorochemical Ltd. Dahej / Ranjitnagar | 30 | Tata Aviation Ltd. Nagpur |
| 12 | High Explosive Factory, Pune. | 31 | Technip India Ltd., Chennai. |
| 13 | Hindalco Industries Ltd., Renukoot (U.P) | 32 | Thermax Ltd.,(Water Treatment Division) Pune. |
| 14 | Hindustan Antibiotics Ltd., Pune. | 33 | Thyssen Krupp Industries, Pune |
| 15 | Hindustan Lever Ltd, | 34 | TRF Ltd. Jamshedpur |
| 16 | Hindustan Zinc Ltd. , Debari / Vaizag/Chittorgarh | 35 | Walchandnagar Industries Ltd. Walchandnagar |
| 17 | Indian Oil Corporation Ltd (IBP Company Ltd., Nasik.) | 36 | Water Treatment Equipments, Pune. |
| 18 | ION Exchange, Pune. | 37 | York Refrigeration India Ltd., Pune. (Johnson Controls India) |
| 19 | Jindal Steel Works, Bellary, Karnataka. | | |



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LIST OF OVERSEAS CUSTOMERS



| Sr. | Name of the Company |
|-----|---|
| 1 | Aquatech International Co. – USA |
| 2 | Black & Veatch Ltd., UK / Pune |
| 3 | Can for Manufacturing and Filling Cans - Cairo, Egypt. |
| 4 | CargoFlexx b.v. |
| 5 | Carbotrade – UAE. |
| 6 | Degremont SAS, France. |
| 7 | Elastomeric Technologies – Sri Lanka |
| 8 | Hoping Power Company – Taiwan |
| 9 | Hyundai - Seoul - Korea. |
| 10 | ICA Fluor Daniel - Andres – Rep Dominicana |
| 11 | Indo Rama Petrochem Ltd. – Bangkok. |
| 12 | International Radiator Industries – Sharjah. |
| 13 | Kepeco Illijan Corporation (Kellco) – Phillipines. |
| 14 | Kia Motors - Season Factory – Korea. |
| 15 | Larsen and Toubro Limited – Mauritius |
| 16 | Leam Chabang Power Company Ltd. – Bangkok. |
| 17 | Metito Overseas Ltd. – Sharjah |
| 18 | Mitsubishi Heavy Industries, Japan |
| 19 | Monnest Group - Turkmenistan |
| 20 | Oman India Fertilisers Company - Muscat |
| 21 | Pall India Ltd. |
| 22 | Rolls Royce Marine – Norway |
| 23 | Samsung Engg. Co. Ltd. – Delhi/Korea |
| 24 | Technochem Australia Pty. Ltd. - Australia |
| 25 | Tecnicas Reunidas, Spain. |
| 26 | Turkiya Elektrik Uretim Lletim, Sokak, Ankara. – Turkey |